



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4711-043
Job Sheet 196377



Part No: D4711-043

Job Qty: 4 pcs

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/19

Job Tracking No:

Due Date: 6/21/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV D IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 16.01.05 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	4 pcs	6/21/19	6/21/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs	6/21/19	6/21/19	0.00	0.00	Packaging 2 - 1 - B4B	DP JUN 14 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP JUN 14 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S190334



Part: D4711 - 043

Job No: 196377

Serial No/Batch: S190334

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/14/19

Plex 6/12/19 11:46 AM Dart.Guerin.Kimberley

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	6/21/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68		DAS
				QC 6 - 61		61
				QC 6 - 40		9-89
130 Packaging 3-1 - Stock - B4B	4 pcs	6/21/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
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				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	4 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-89	
Part Op 100 - (Purchasing) Issue P/O: _____ Possible supplier: Mc Master Carr Supplier P/N: 97787A661						
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)						
120 - (QC6- All purchased or subcontracted products)						
130 - (Identify as per dwg & Stock Location: _____)						
140 - (QC21- Final Inspection - Work Order Release) Possible supplier: QRP INC Supplier P/N: 09094-QADPC416						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
97787A661	Expandable Pin Assembly D4711-043	4 pcs (1 ea)	100-Purchasing	5190333
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	97787A661	4	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
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Hawkesbury, ON
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Tel (613) 632-5200

PURCHASE ORDER POHB043701



REVISED

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043701

PO Date: 6/12/19

Due Date: 6/14/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		7856K75	color black 25 ft	Heat Shrink Tubing Color Black receive pcs	Firmed -		6/14/19	50 ft	0 ft	50 ft	\$0.8036/ft	\$40.18
2		88625K65	3 ft long	Dowel Pin Ø6mm x 40mm	Firmed -		6/14/19	12 ft	0 ft	12 ft	\$2.16/ft	\$25.92
3		8969K654	1/pk	Ultra-Strength Oil-Resistant Buna-N Rubber Adhesive-Back Sheet 3/32" Thick	Firmed -		6/14/19	3 Ea	0 Ea	3 Ea	\$21.56/Ea	\$64.68
4		92196A139	25/pk	SCREW 6-32 x 1/8" SS	Firmed -		6/14/19	25 Ea	0 Ea	25 Ea	\$0.3256/Ea	\$8.14
5	196375	94905K72		2" Hook & Loop	Firmed -		6/14/19	30 ft	0 ft	30 ft	\$0.96/ft	\$28.80
6		96659A104		Washer receive ea	Firmed -		6/14/19	100 Ea	0 Ea	100 Ea	\$0.0448/Ea	\$4.48
7	196377	97787A661		Expandable Pin Assembly D4711-043 receive pcs	Firmed -		6/14/19	4 pcs	0 pcs	4 pcs	\$114.68/pcs	\$458.72
8		98381A469	50/pk	Steel Dowel Pin 1/8" Dia. X 1/4" Long	Firmed -		6/14/19	50 Ea	0 Ea	50 Ea	\$0.1754/Ea	\$8.77
9		NAS1455B00-10	30345T177 1/pk	Chain Nylon Coated	Firmed -		6/14/19	4 Ea	0 Ea	4 Ea	\$2.25/Ea	\$9.00
10		NAS1455B00-6	30345T527 1/pk	Chain Nylon Coated	Firmed -		6/14/19	2 Ea	0 Ea	2 Ea	\$2.14/Ea	\$4.28
11		NAS6610-64	91257A833 1/pk	Bolt 5/8-18 Unf X 5	Firmed -		6/14/19	4 Ea	0 Ea	4 Ea	\$2.69/Ea	\$10.76
12		M4111NS.125	8647K999 / 21 SF per pcs	4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125" : 0 receive sf	Firmed -		7/5/19	21 sf	0 sf	21 sf	\$1.6628571/sf	\$34.92
Line Item Note Quote 65899											Grand Total: \$698.65	



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PURCHASE ORDER

POHB043701



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/12/19 2:23 PM Dart.Guerin.Kimberley

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB043701
Order Placed By
Kimberley Guerin

McMaster-Carr Number
5752356-01

Page 1 of 1
06/12/2019

Line	Product	Ordered	Shipped
7	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	4 Each	4 DAS 61 9-89

Shipped separately from our Cleveland warehouse on 06/12

1	7856K75 Heat-Shrink Tubing, 25 Feet Long, 0.25" ID Before Shrinking, Black	2 Each	2
2	88625K65 Tight-Tolerance Multipurpose O1 Tool Steel Rod, 6 mm Diameter, 3 Feet Long	4 Each	4
3	8969K654 Ultra-Strength Oil-Resistant Buna-N Rubber, Adhesive-Back Sheet, 12" x 12", 3/32" Thick	1 Each	1
4	92196A139 18-8 Stainless Steel Socket Head Screw, 6-32 Thread Size, 1/8" Long	1 Pack	1
5	94905K72 One-Piece Hook and Loop, 2" Wide x 30 Feet Long, Black	1 Each	1
6	96659A104 18-8 Stainless Steel SAE Washer for Number 10 Screw Size, 0.219" ID, 0.5" OD	1 Pack	1
8	98381A469 Dowel Pin, 4037 Alloy Steel, 1/8" Diameter, 1/4" Long	1 Pack	1
9	30345T177 18-8 Stainless Steel Lanyard - Not for Lifting, Eye-to-Eye, 3/64" Rope Diameter, 10" Long, Nylon	4 Each	4
10	30345T527 18-8 Stainless Steel Lanyard - Not for Lifting, Loop-to-Eye, 3/64" Rope Diameter, 6" Long, Nylon	2 Each	2
11	91257A833 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 5/8"-18 Thread Size, 5" Long, Partially Threaded	4 Packs	4

RECEIVED

JUN 13 2019

Expected to ship

12	8647K999 Light Duty Blended EPDM Foam Sheet, Ultra Soft, 1/8" Thick, 42" Wide, 6' LG., with Material Certificate	6 Feet	6 Jun 28-Jul 5
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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB043701
Order Placed By
Kimberley Guerin

McMaster-Carr Number
5752356-02

Page 1 of 1
06/12/2019

Line	Product	Ordered	Shipped
1	7856K75 Heat-Shrink Tubing, 25 Feet Long, 0.25" ID Before Shrinking, Black	2 Each	2
3	8969K654 Ultra-Strength Oil-Resistant Buna-N Rubber, Adhesive-Back Sheet, 12" x 12", 3/32" Thick	1 Each	1
4	92196A139 18-8 Stainless Steel Socket Head Screw, 6-32 Thread Size, 1/8" Long, Packs of 25	1 Pack	1
5	94905K72 One-Piece Hook and Loop, 2" Wide x 30 Feet Long, Black	1 Each	1
6	96659A104 18-8 Stainless Steel SAE Washer for Number 10 Screw Size, 0.219" ID, 0.5" OD, Packs of 100	1 Pack	1
8	98381A469 Dowel Pin, 4037 Alloy Steel, 1/8" Diameter, 1/4" Long, Packs of 50	1 Pack	4
9	30345T177 18-8 Stainless Steel Lanyard - Not for Lifting, Eye-to-Eye, 3/64" Rope Diameter, 10" Long, Nylon	4 Each	4
10	30345T527 18-8 Stainless Steel Lanyard - Not for Lifting, Loop-to-Eye, 3/64" Rope Diameter, 6" Long, Nylon	2 Each	2
11	91257A835 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 5/8"-18 Thread Size, 5" Long, Partially Threaded, Packs of 1	4 Packs	4

Shipped separately from our Chicago warehouse on 06/12

7	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	4 Each	4
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Expected to ship

12	8647K999 Light Duty Blended EPDM Foam Sheet, Ultra Soft, 1/8" Thick, 42" Wide, 6' LG. , with Material Certificate	6 Feet	6 Jun 28-Jul 5
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 JUN 13 2019
 DART AEROSPACE LTD.